

METHOD FOR PROCESSING A GOLF CLUB HEAD WITH CUP SHAPED FACE COMPONENT

Abstract

A method for producing a golf club head (42) with a two-piece face component (60) and an aft-body (61) is disclosed herein. The face component (60) includes a formed or forged striking face insert (72) with a front face (81) and a return portion (72) and separately forming the striking face insert (72). The striking face insert (72) is then pressed or swaged into an opening in the front face (81) of the cast face cup (74) while at the same time the cast face cup (74) is coined. The striking face insert (72) is then welded to the face cup (74) on the interior surface of the face component (60). The assembled face component (60) is then attached to the aft-body (61).